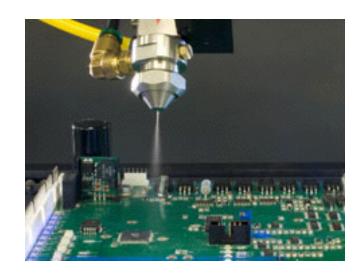
PENCHEM

Bonding Technologies Together



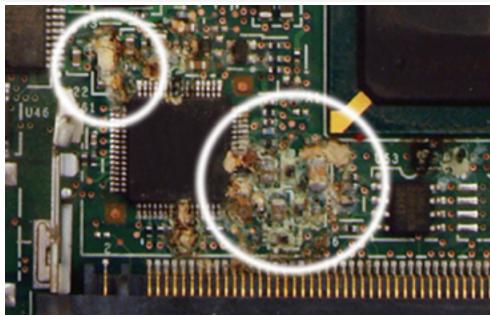


CONFORMAL COATING SOLUTION

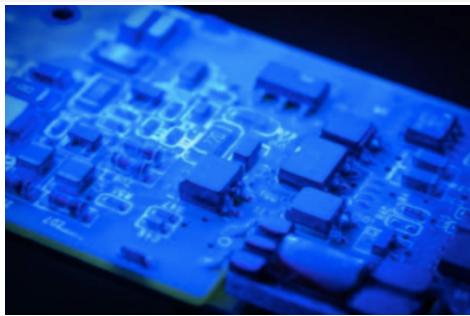
Contact us: 604-5015973,74 & 75 Email:enquiry@penchem.com Website:www.penchem.com

Conformal Coating

Penchem conformal coat is a clear, colorless system suitable for coating and protection of electronic components and printed circuit boards. This conformal coat provides excellent moisture and environmental protection. It is a one-component, solvent based, air-dried coating system. It is recommended for coating and protection of electronic parts, most plastics, ceramics and metals. The 2 parts silicone material which has low viscosity is also able to be used as conformal coating application.



Problem: PCB Corroded and Burned



Solution: Conformal Coating

- Extend the PCB life
- Reduce the repair and maintenance cost



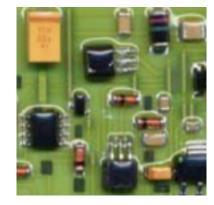
Product Offering

CONFORMAL COATING

Parameter	Unit	CT682	CT684	CT985-5	PT910-9
Curing Profile	°C/hr	25°C/16hr 80°C/30mins	25°C/16hr 80°C/30mins	150°C/1hr	25°C/24hr 80°C/60mins
Shelf life at room temperature	month	6	6	6	12
Color & Appearance	-	Clear & UV fluorescence	Clear	Translucent	Translucent
Material	-	Acrylate	Acrylate	Silicone	Silicone
Mix Ratio	-	1 part system	1 part system	1 part system	2 parts system
Solid content	%	35	35	100	100
Volatile content	%	3.4	3.4	0.2	0.2
Viscosity	cPs	266	274	2,900	4,544
Density_solid	g/cm ³	1.095	1.109	1.0	1.01
Glass Transition Temperature	°C	76	76	-114	-



UV Traceable Acrylate Coat



Silicone Coat



Product Selection Guide

Area of Application			Features							
Product Code	Semiconduc tor	Micro- electronics	Opto- electronics	Consumer Electronics	Appearance	Viscosity	Hardness	Adhesion	Glass Transition Temperature	Carrier
CT682	•			•	Clear Liquid	•	••	•	••	Acrylic
CT682-1	•			•	Clear Liquid	•	••	•	••	Acrylic (Spray Type)
CT684	•			•	Clear Liquid	•	••	•	••	Acrylic
CT985-5	•	•	•	•	Clear Liquid	•	•	••	•	Silicone
PT910-9 2 Parts	•		•	•	Translucent Liquid	••	•	•	•	Silicone

- Low / Slow
- Moderate / Standard
- ••• High / Fast



Application

Application Method		Advantages	Disadvantages	
Dipping		Moderate Volume Good Consistent Coating	Need some process control due to pot life issue. Require masking	
Brushing		Low Cost	Inconsistent Labour intensive Low Volume	
Manual Spray		Low investment cost Efficient material control	Labour dependent	
Automated Spray		Highest Volume Excellent Consistent Coating Eliminate masking for selective coating	High investment cost	



Flame Retardant Conformal Coating * NEW

CT 682-2 is a Flame Retardant Translucent Acrylic System suitable for coating and protection of electronic components and printed circuit boards. This conformal coat provides Excellent Moisture and Environmental Protection. It is a one-component, solvent-based, Air-Dried coating system. It has a fluorescent agent for Easy Inspection Under UV Light.

Uncured Properties	Typical Value	Unit	Test Method
Chemical type	Acrylic	-	
Appearance	Translucent liquid	-	PEN 10
Viscosity, Brookfield RVT, 25°C	385	cP	PEN 11
Density	1.01	g/cm ³	ASTM D792
Solid content	35	%	PEN 19
Cured Properties	Typical Value	Unit	Test Method
Glass Transition Temperature, Tg	85	°C	ASTM D3418
Dielectric constant, 1MHz, 25°C	2.5	-	PEN 21
Flame retardant	V-0	-	Similar method to UL94





The values above are tested based on batch to batch basis. These values are not use as a basis for preparing specifications.

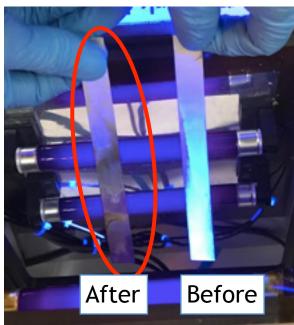
PEN is referring to Penchem standard test method, ASTM is for Test reference only

CT682-2 Flame Retardant Conformal Coating



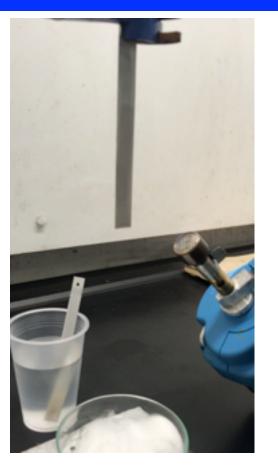
Flammable





The entire coating layer burn off

Non Flammable





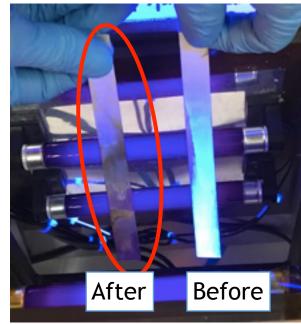
CT682-2 Flame Retardant Conformal Coating



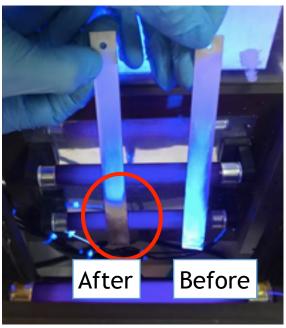
Flammable

Non Flammable









The entire coating layer burned off

The burned off area won't spread





Thanks for your attention We are ready to support

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